

Mixing Technology for Abrasives and Abrasive Tools

Abrasives

- for abrasive grains (coating),
 - e. a.
 - corundum
 - silicon carbide
 - zirconium aluminum oxide
 - diamond

Grinding tools

- ceramic-bonded grinding media
- synthetic resin-bonded grinding media
- metal-bonded grinding media
- flex wheels
- coated abrasives

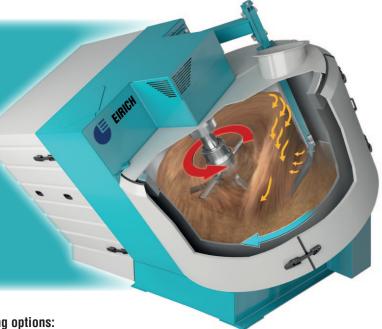
- vibratory grinding media
 - ceramic vibratory grinding media
 - plastic-bonded vibratory grinding media

The unique working principle

Rotating mixing pan for material transport

Variable-speed mixing tool, slow to fast for mixing

Separation between material transport and the mixing process This allows the speed of the mixing tool (and thus the power input into the mix) to be varied within wide limits.



This working principle offers the following options:

- The mixing tool can be run variably, slow to fast
- The input of power into the mix can thus be controlled specifically
- High tool speeds allow
 - fines to be mixed optimally
 - agglomerates to be disintegrated perfectly
 - very small amounts of additives to be mixed-in optimally
- Medium tool speeds allow coarse grains to be completely coated with binder
- The mixer is suitable for producing slightly trickling press bodies (easier filling of molds)
- The mixer is not only suitable for mixing but also for kneading / plasticizing
- The mixer is suitable to transfer fine material mixes into granules (easier filling of molds)

Further advantages:

- Mixing processes and mixing speeds can be adjusted to the respective formula
- Only one moving tool, thus easy cleaning
- Removable mixing pan if mixers are used in sizes from 3-5 L and 8-10 L
- Discharge by tilting of mixing pan if mixers are used in sizes of 40 L and 150 L
- Operation under explosion protection conditions / with vacuum enables working with organic solvents
- The mixer can be heated
- Mix temperatures of up to 250°C are possible
- Available size from 1 L

EIRICH customers tell from experience:

- Clearly low wear also with highly abrasive process material
- Short processing times
- Simple addition of pore forming agents
- Separate kneading process becomes unnecessary

Top-name manufacturers around the world work with EIRICH mixing technology. We would be glad to provide references on request. EIRICH is a reserach partner for universities. Put us to the test. We would be glad to tell you more.